



NOTES:
1) MATERIAL: 1144 STRESSPROOF
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

H	TEMPLATE UPDATED PER DART'S STANDARDS, FINISH BLACK OXIDE CHANGED FOR ZINC PLATE TYPE II, DIMENSION 1.104 CHANGED FOR 1.116/1.120, REFER TO PREVIOUS REV FOR DETAILS		18-763	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	MLe	TOOL PART #	REV. H	
MFG. APPR.	DP	RB6796941-17	SHEET 1 OF 1	
APPROVED	MLe	TITLE	SCALE	
DATE 6/19/2018		PUNCH	NTS	
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